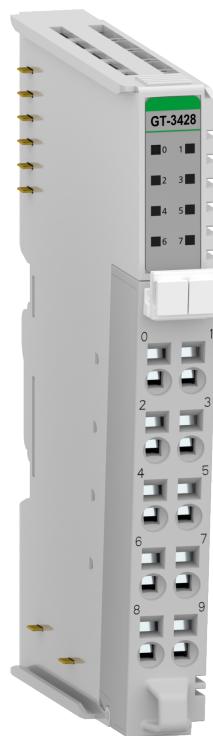


User Manual

GT-3428 Analog Input Module

8 ch, 0-5 V / 1-5 V / 0-10 V, 12 bit resolution, cage clamp, 10 pt removable terminal

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1. About This Manual

This manual contains information on the software and hardware features of the Beijer Electronics GT-3428 Analog Input Module. It provides in-depth specifications, guidance on installation, setup, and usage of the product.

1.1. Symbols Used in This Manual

This publication includes Warning, Caution, Note and Important icons where appropriate, to point out safety-related, or other important information. The corresponding symbols should be interpreted as follows:



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury, and major damage to the product.



CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury, and moderate damage to the product.



IMPORTANT

Highlights key information.



NOTE

Points out relevant facts and conditions.



TIP

Provides useful, non-essential information to assist you.

2. Safety

Before using this product, please read this manual and other relevant manuals carefully. Pay full attention to safety instructions!

In no event will Beijer Electronics be responsible or liable for damages resulting from the use of this product.

The images, examples and diagrams in this manual are included for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Beijer Electronics cannot take responsibility or liability for actual use based on the examples and diagrams.

2.1. Product Certifications

The product has the following product certifications.



2.2. General Safety Requirements



WARNING

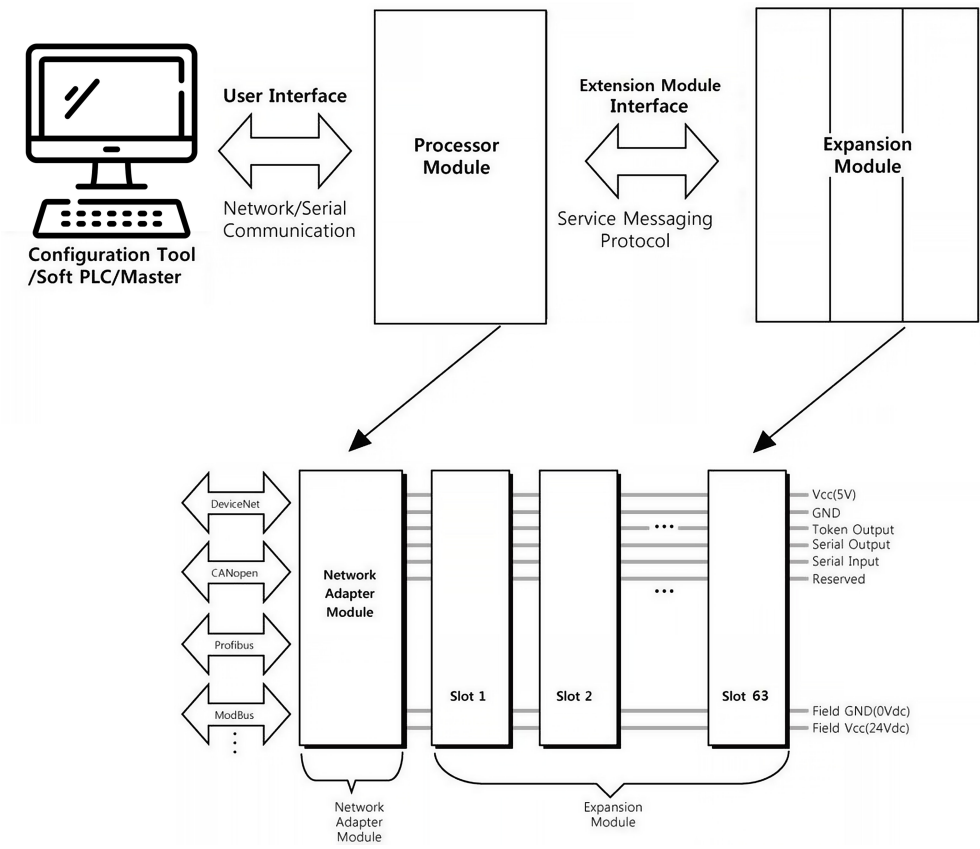
- Do not assemble the products and wires with power connected to the system. Doing so cause an "arc flash", which can result in unexpected dangerous events (burns, fire, flying objects, blast pressure, sound blast, heat).
- Do not touch terminal blocks or IO modules when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Never let external metallic objects touch the product when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Do not place the product near inflammable material. Doing so may cause a fire.
- All wiring work should be performed by an electrical engineer.
- When handling the modules, ensure that all persons, the workplace and the packing are well grounded. Avoid touching conductive components, the modules contain electronic components that may be destroyed by electrostatic discharge.



CAUTION

- Never use the product in environments with temperature over 60°C. Avoid placing the product in direct sunlight.
- Never use the product in environments with over 90% humidity.
- Always use the product in environments with pollution degree 1 or 2.
- Use standard cables for wiring.

3. About the G-series System

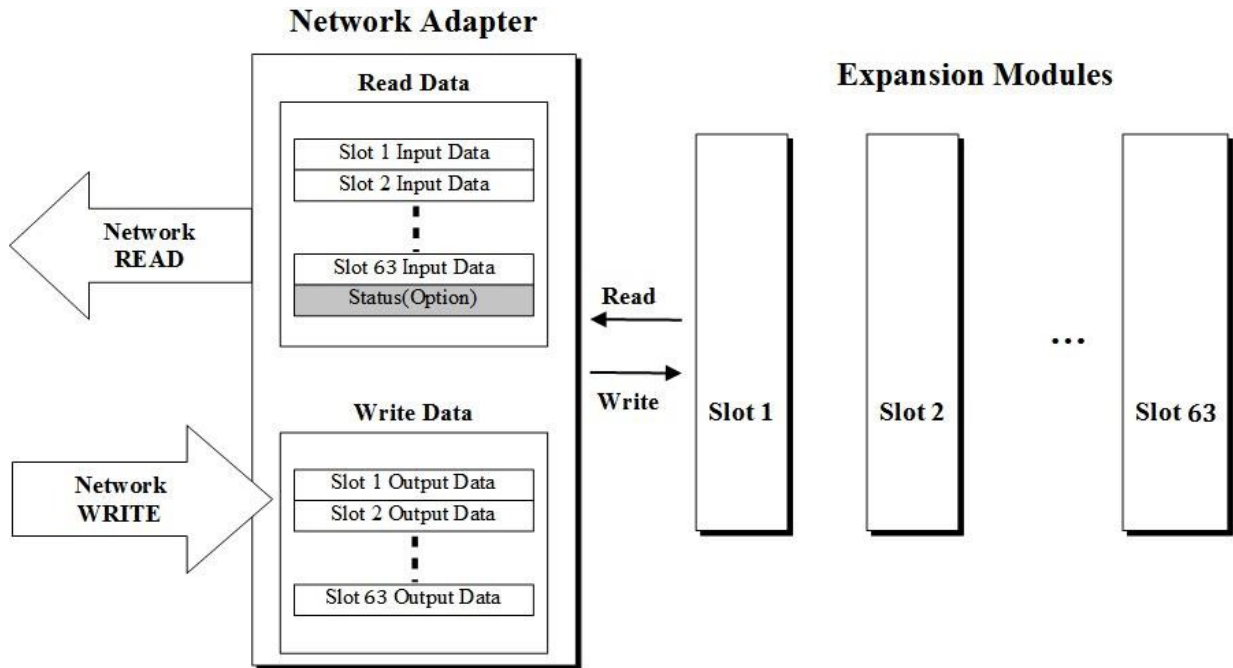


System overview

- **Network Adapter Module** - The network adapter module forms the link between the field bus and the expansion modules. The connection to different field bus systems can be established by each of the corresponding network adapter module, e.g., for MODBUS TCP, Ethernet IP, EtherCAT, PROFINET, CC-Link IE Field, PROFIBUS, CANopen, DeviceNet, CC-Link, MODBUS/Serial etc.
- **Expansion Module** - Expansion module types: Digital IO, Analog IO, and Special modules.
- **Messaging** - The system uses two types of messaging: Service messaging and IO messaging.

3.1. IO Process Data Mapping

An expansion module has three types of data: IO data, configuration parameter, and memory register. The data exchange between the network adapter and the expansion modules is made via IO process image data by internal protocol.



Data flow between network adapter (63 slots) and expansion modules

The input and output image data depend on the slot position and the data type of the expansion slot. The ordering of input and output process image data is based on the expansion slot position. Calculations for this arrangement are included in the manuals for network adapter and programmable IO modules.

Valid parameter data depends on the modules in use. For example, analog modules have settings of either 0-20 mA or 4-20 mA, and temperature modules have settings such as PT100, PT200, and PT500. The documentation for each module provides a description of the parameter data.

4. Specifications

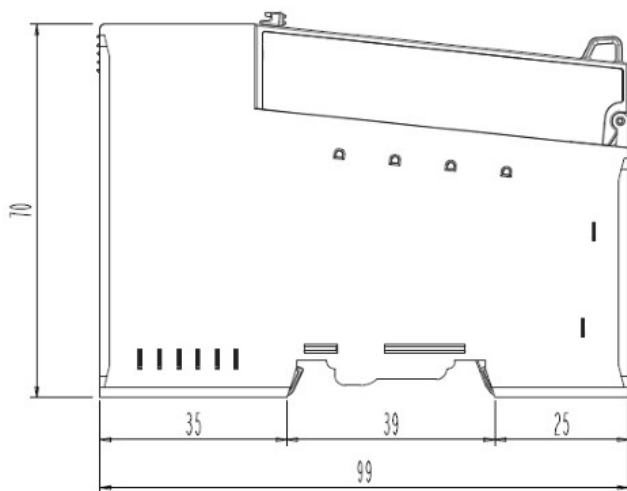
4.1. Environmental Specifications

Operating temperature	-20°C - 60°C
UL temperature	-20°C - 60°C
Storage temperature	-40°C - 85°C
Relative humidity	5% - 90% non-condensing
Mounting	DIN rail
Shock operating	IEC 60068-2-27 (15 g)
Vibration resistance	IEC 60068-2-6 (4 g)
Industrial emissions	EN 61000-6-4: 2019
Industrial immunity	EN 61000-6-2: 2019
Installation position	Vertical and horizontal
Product certifications	CE, FCC, UL, cUL

4.2. General Specification

Power dissipation	Max. 30 mA @ 5 VDC
Isolation	I/O to logic: Isolation Field power: Non-isolation
UL field power	Supply voltage: 24 VDC nominal, class2
Field power	Supply voltage: 24 VDC nominal Voltage range: 18-30 VDC Power dissipation: Max. 30 mA @ 24 VDC
Wiring	I/O cable max. 2.0mm ² (AWG 14)
Torque	0.8 Nm (7 lb-in)
Weight	58 g
Module size	12 mm x 99 mm x 70 mm

4.2.1. Dimensions

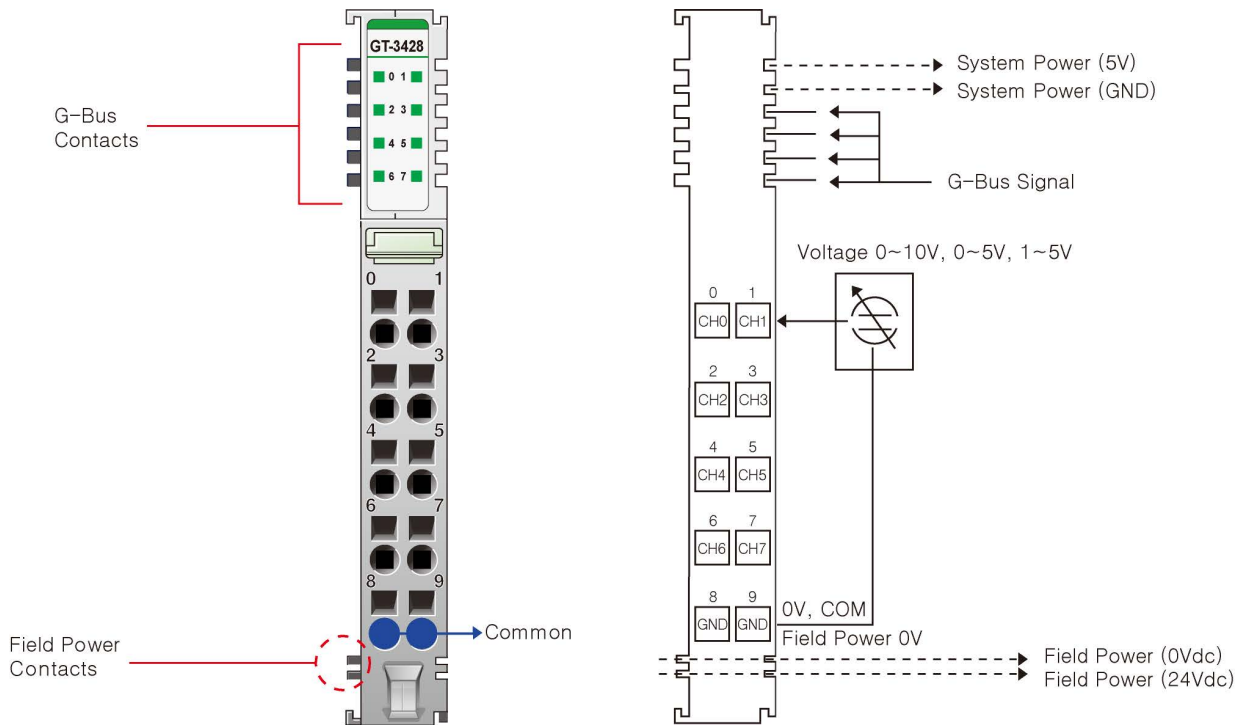


Module dimensions (mm)

4.3. Input Specifications

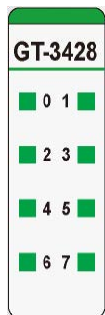
Inputs per module	8 channels single ended, non-isolated between channel
Indicators	8 green input status
Resolution in ranges	12 bits: 2.44 mV/Bit (0-10 V), 1.22 mV/Bit (0-5 V), 0.98 mV/Bit (1-5 V)
Input current range	0-10 VDC, 0-5 VDC, 1-5 VDC
Data format	16 bits integer (2' compliment)
Module error	±0.1 % full scale @ 25 °C ambient ±0.3 % full scale @ -40 °C, 70 °C
Input impedance	500 Ω
Diagnostic	Diagnostic field power off: LED blinking Field power on: LED off < 0.5 % (maximum input value) Field power on: LED on > 0.5 % (maximum input value)
Conversion time	0.5 ms / All channels
Field calibration	Not required
Common type	2 common, field power 0 V is common (AGND)

5. Wiring Diagram



Pin no.	Signal description
0	Input channel 0
1	Input channel 1
2	Input channel 2
3	Input channel 3
4	Input channel 4
5	Input channel 5
6	Input channel 6
7	Input channel 7
8	Input channel common (AGND)
9	Input channel common (AGND)

6. LED Indicator



LED no.	LED function / description	LED color
0	INPUT channel 0	Green
1	INPUT channel 1	Green
2	INPUT channel 2	Green
3	INPUT channel 3	Green
4	INPUT channel 4	Green
5	INPUT channel 5	Green
6	INPUT channel 6	Green
7	INPUT channel 7	Green

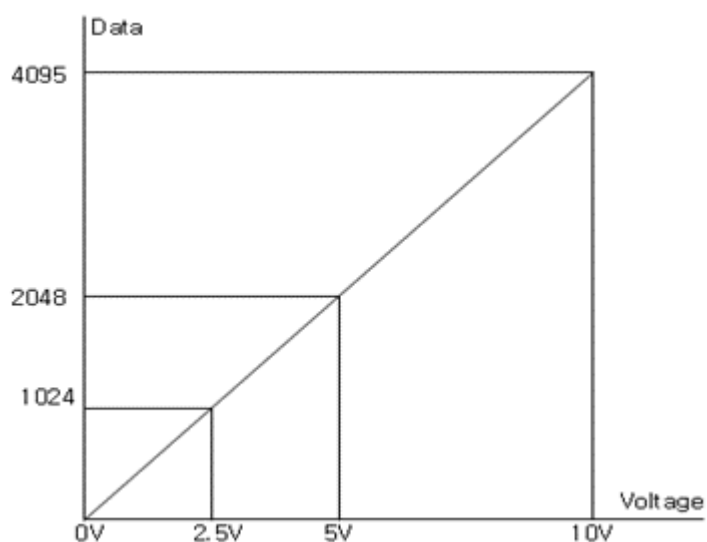
6.1. LED Channel Status

Status	LED	Indication
Normal operation	[LED off < 0.5 % (maximum input value)] - Channel OFF [LED on > 0.5 % (maximum input value)] - Channel Green	Normal operation
Field power error	All channels repeat Green and OFF	Field power is not connected

7. Data value / Voltage

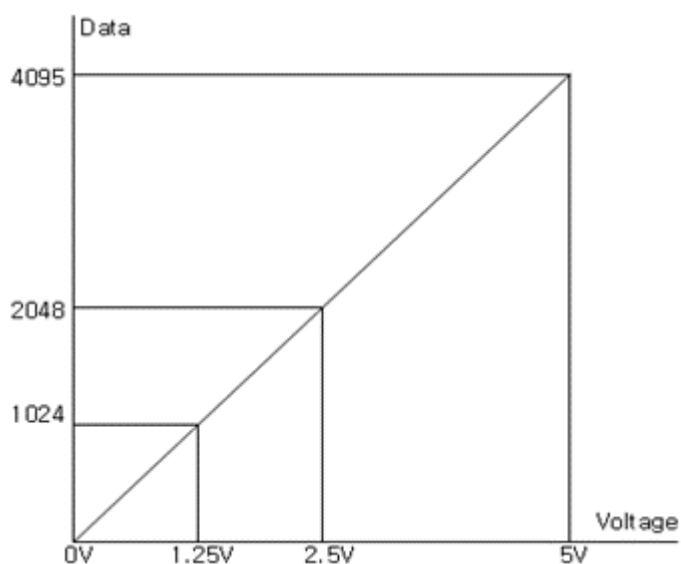
Voltage range: 0-10 VDC

Voltage	0.0 V	2.5 V	5.0 V	10.0 V
Data (Hex)	H0000	H03FF	H07FF	H0FFF



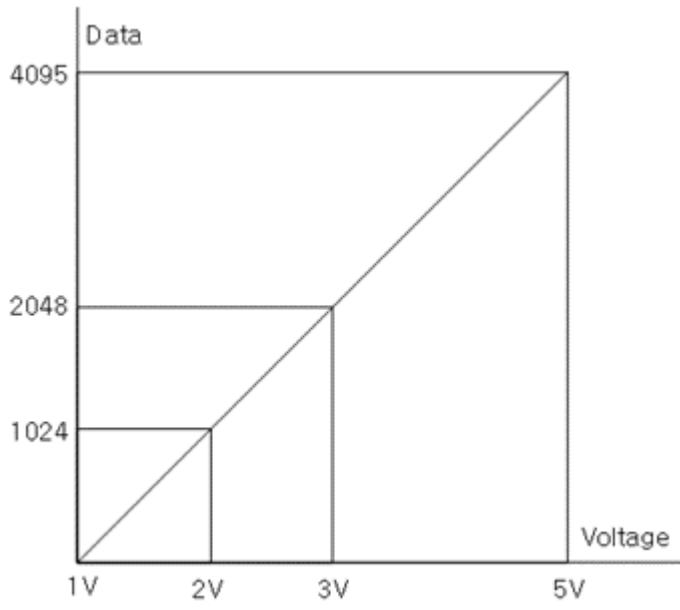
Voltage range: 0-5 VDC

Voltage	0.0 V	1.25 V	2.5 V	5.0 V
Data (Hex)	H0000	H03FF	H07FF	H0FFF



Voltage range: 1-5 VDC

Voltage	1.0 V	2.0 V	3.0 V	5.0 V
Data (Hex)	H0000	H03FF	H07FF	H0FFF



8. Mapping Data Into the Image Table

Input module data

Analog input Ch 0
Analog input Ch 1
Analog input Ch 2
Analog input Ch 3
Analog input Ch 4
Analog input Ch 5
Analog input Ch 6
Analog input Ch 7



Input image value

Bit no.	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Analog input Ch 0 low byte							
Byte 1	Analog input Ch 0 high byte							
Byte 2	Analog input Ch 1 low byte							
Byte 3	Analog input Ch 1 high byte							
Byte 4	Analog input Ch 2 low byte							
Byte 5	Analog input Ch 2 high byte							
Byte 6	Analog input Ch 3 low byte							
Byte 7	Analog input Ch 3 high byte							
Byte 8	Analog input Ch 4 low byte							
Byte 9	Analog input Ch 4 high byte							
Byte 10	Analog input Ch 5 low byte							
Byte 11	Analog input Ch 5 high byte							
Byte 12	Analog input Ch 6 low byte							
Byte 13	Analog input Ch 6 high byte							
Byte 14	Analog input Ch 7 low byte							
Byte 15	Analog input Ch 7 high byte							

9. Parameter Data

Valid parameter length: 10 Bytes

Bit no.	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Voltage range for Ch 0 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 1	Voltage range for Ch 1 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 2	Voltage range for Ch 2 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 3	Voltage range for Ch 3 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 4	Voltage range for Ch 4 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 5	Voltage range for Ch 5 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 6	Voltage range for Ch 6 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 7	Voltage range for Ch 7 (H00: 0-10 VDC, H01: 0-5 VDC, H02: 1-5 VDC)							
Byte 8	Filter time (H00: Default (20), H01: Fastest, H3E: Slowest)							
Byte 9	Reserved							

10. Hardware Setup



CAUTION

- Always read this section before installing the module!
- **Hot surface!** The surface of the housing can become hot during operation. If the module is used in high ambient temperatures, always let it cool down before touching it.
- Working on energized devices can damage the equipment! Always turn off the power supply before working on the module.

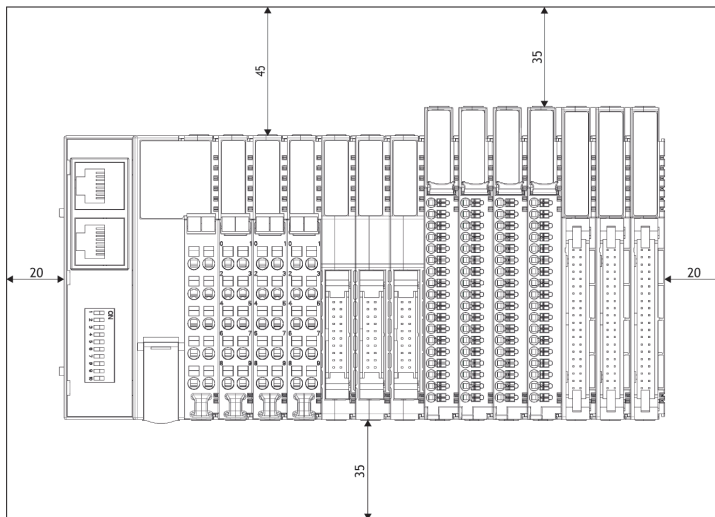
10.1. Space Requirements

The following drawings show the space requirements when installing the G-series modules. The spacing creates space for ventilation, and prevents conducted electromagnetic interference from influencing the operation. Installation position is valid vertical and horizontal. The drawings are illustrative and may be out of proportion.

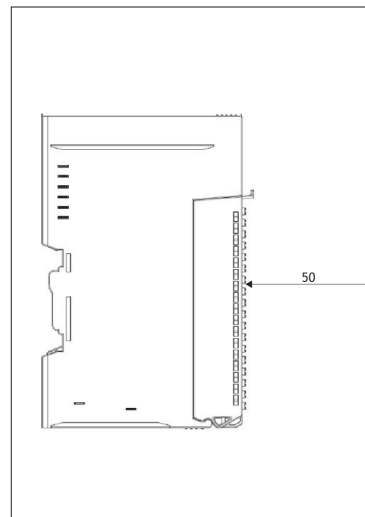


CAUTION

Not following the space requirements may result in damaging the product.



Vertical and horizontal space requirements



Required distance to door

10.2. Mount Module to DIN Rail

The following chapters describe how to mount the module to the DIN rail.



CAUTION

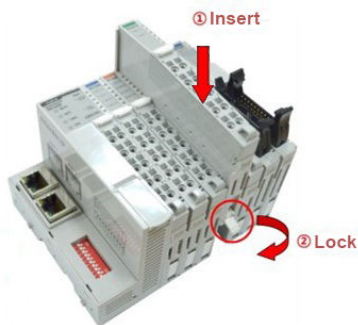
The module must be fixed to the DIN rail with the locking levers.

10.2.1. Mount GL-9XXX or GT-XXXX Module

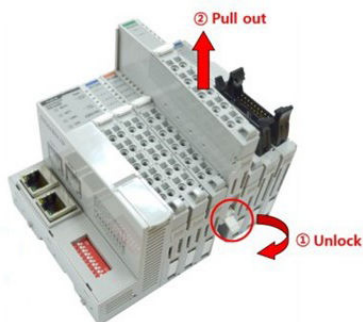
The following instructions apply to these module types:

- GL-9XXX
- GT-1XXX
- GT-2XXX
- GT-3XXX
- GT-4XXX
- GT-5XXX
- GT-7XXX

GN-9XXX modules have three locking levers, one at the bottom and two on the side. For mounting instructions, refer to [Mount GN-9XXX Module](#).



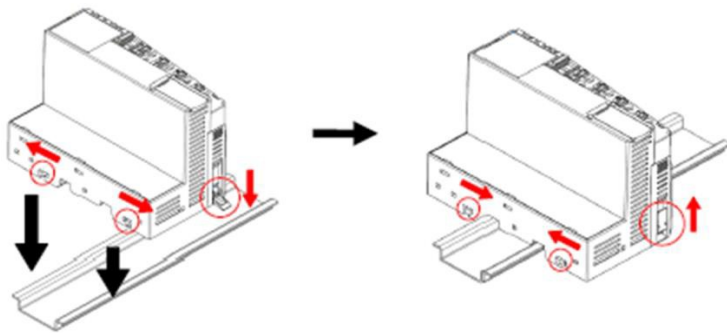
Mount to DIN rail



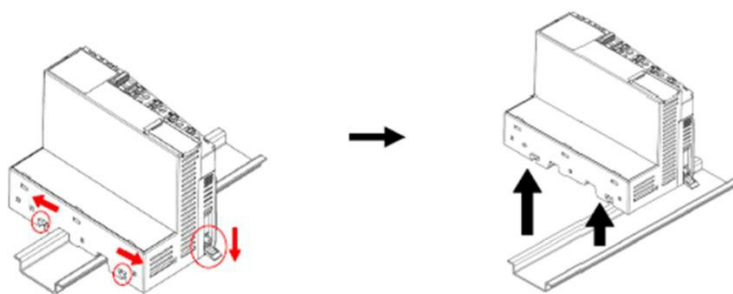
Dismount from DIN rail

10.2.2. Mount GN-9XXX Module

To mount or dismount a **network adapter** or **programmable IO** module with the product name **GN-9XXX**, for example GN-9251 or GN-9371, see the following instructions:



Mount to DIN rail

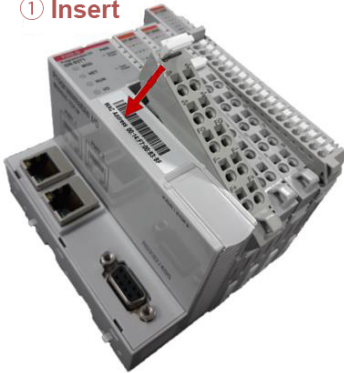


Dismount from DIN rail

10.3. Mount Removable Terminal Block

To mount or dismount a removable terminal block (RTB), see the instructions below.

① **Insert**



② **Lock**



Mount a removable terminal block

① **Unlock**



② **Pull out**



Dismount a removable terminal block

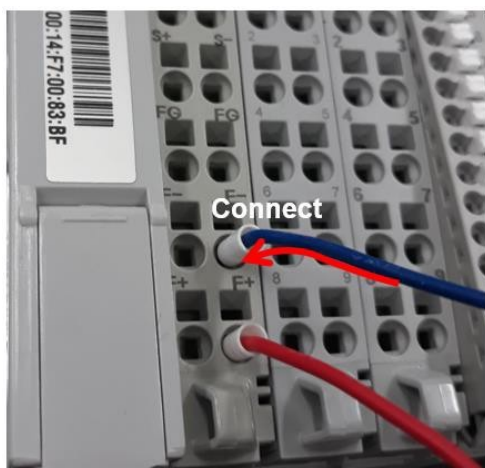
10.4. Connect Cables to Removable Terminal Block

To connect/disconnect cables to/from the removable terminal block (RTB), see the instructions below.

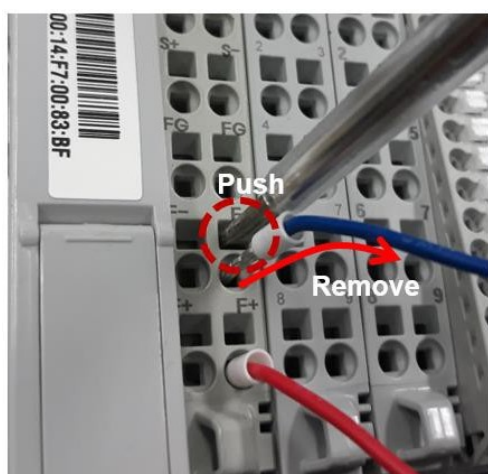


WARNING

Always use the recommended supply voltage and frequency to prevent damage to the equipment and ensure optimal performance.



Connect cable



Disconnect cable

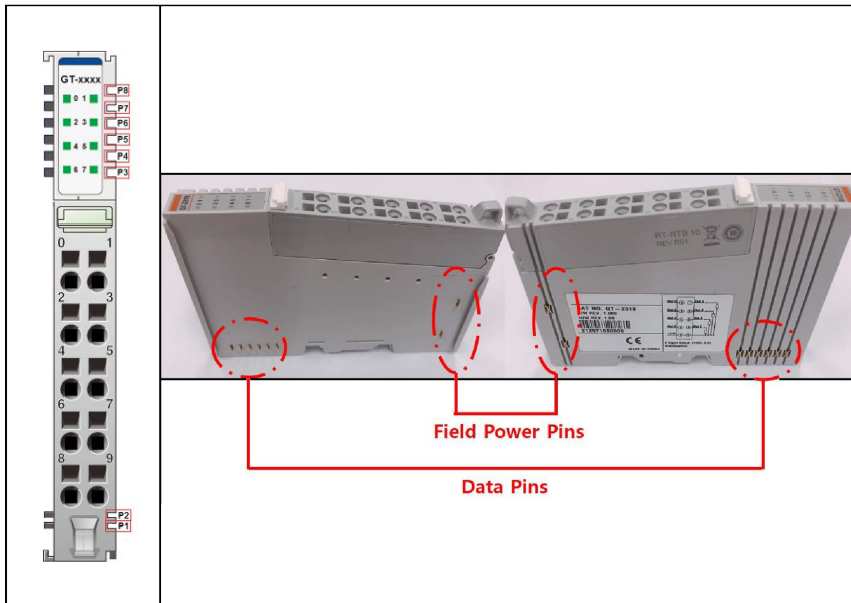
10.5. Field Power and Data Pins

Communication between the G-series network adapter and the expansion module, as well as system / field power supply of the bus modules is carried out via the internal bus. It is comprised of **2 Field Power Pins** and **6 Data Pins**.



WARNING

Do not touch the data and field power pins! Touching can result in soiling and damage by ESD noise.



Pin no.	Name	Description
P1	System VCC	System supply voltage (5 VDC)
P2	System GND	System ground
P3	Token output	Token output port of processor module
P4	Serial output	Transmitter output port of processor module
P5	Serial input	Receiver input port of processor module
P6	Reserved	Reserved for bypass token
P7	Field GND	Field ground
P8	Field VCC	Field supply voltage (24 VDC)

