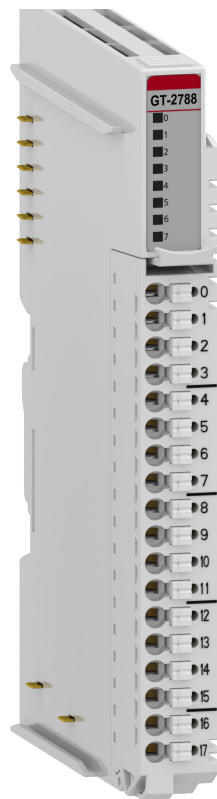


User Manual

GT-2788 Digital Output Module

8 digital solid state relay output, [110 VDC, 1 A], [110 VAC, 1 A], cage clamp, 18 pt removable terminal

Doc ID: 77125
2025-02-20



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1. About This Manual

This manual contains information on the software and hardware features of the Beijer Electronics GT-2788 Digital Output Module. It provides in-depth specifications, guidance on installation, setup, and usage of the product.

1.1. Symbols Used in This Manual

This publication includes Warning, Caution, Note and Important icons where appropriate, to point out safety-related, or other important information. The corresponding symbols should be interpreted as follows:



WARNING

The Warning icon indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury, and major damage to the product.



CAUTION

The Caution icon indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury, and moderate damage to the product.



NOTE

The Note icon alerts the reader to relevant facts and conditions.



IMPORTANT

The Important icon highlights important information.

2. Safety

Before using this product, please read this manual and other relevant manuals carefully. Pay full attention to safety instructions!

In no event will Beijer Electronics be responsible or liable for damages resulting from the use of this product.

The images, examples and diagrams in this manual are included for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Beijer Electronics cannot take responsibility or liability for actual use based on the examples and diagrams.

2.1. Product Certifications

The product has the following product certifications.



2.2. General Safety Requirements



WARNING

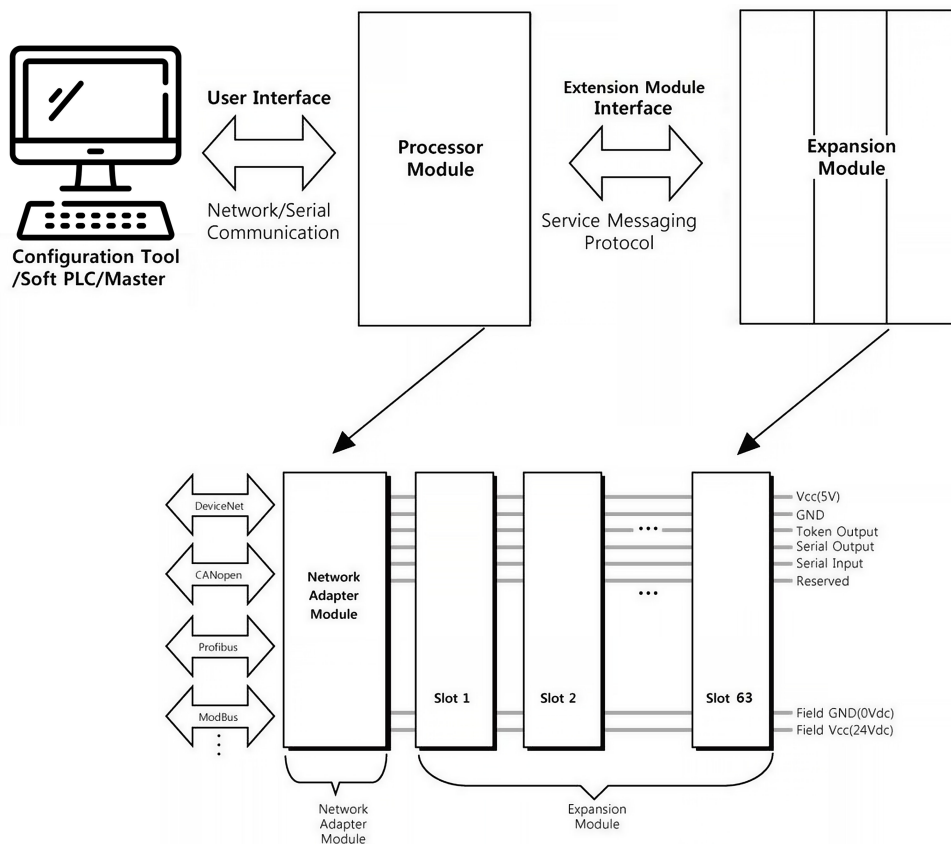
- Do not assemble the products and wires with power connected to the system. Doing so cause an "arc flash", which can result in unexpected dangerous events (burns, fire, flying objects, blast pressure, sound blast, heat).
- Do not touch terminal blocks or IO modules when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Never let external metallic objects touch the product when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Do not place the product near inflammable material. Doing so may cause a fire.
- All wiring work should be performed by an electrical engineer.
- When handling the modules, ensure that all persons, the workplace and the packing are well grounded. Avoid touching conductive components, the modules contain electronic components that may be destroyed by electrostatic discharge.



CAUTION

- Never use the product in environments with temperature over 60°C. Avoid placing the product in direct sunlight.
- Never use the product in environments with over 90% humidity.
- Always use the product in environments with pollution degree 1 or 2.
- Use standard cables for wiring.

3. About the G-series System

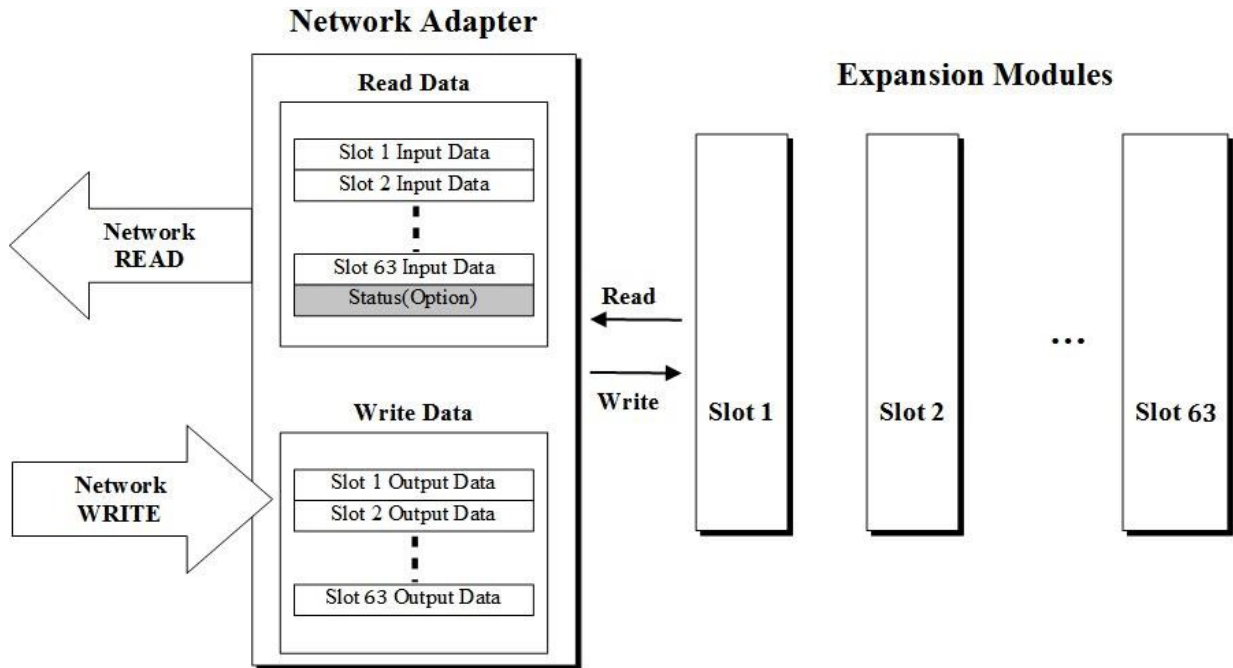


System overview

- **Network Adapter Module** - The network adapter module forms the link between the field bus and the expansion modules. The connection to different field bus systems can be established by each of the corresponding network adapter module, e.g., for MODBUS TCP, Ethernet IP, EtherCAT, PROFINET, CC-Link IE Field, PROFIBUS, CANopen, DeviceNet, CC-Link, MODBUS/Serial etc.
- **Expansion Module** - Expansion module types: Digital IO, Analog IO, and Special modules.
- **Messaging** - The system uses two types of messaging: Service messaging and IO messaging.

3.1. IO Process Data Mapping

An expansion module has three types of data: IO data, configuration parameter, and memory register. The data exchange between the network adapter and the expansion modules is made via IO process image data by internal protocol.



Data flow between network adapter (63 slots) and expansion modules

The input and output image data depend on the slot position and the data type of the expansion slot. The ordering of input and output process image data is based on the expansion slot position. Calculations for this arrangement are included in the manuals for network adapter and programmable IO modules.

Valid parameter data depends on the modules in use. For example, analog modules have settings of either 0-20 mA or 4-20 mA, and temperature modules have settings such as PT100, PT200, and PT500. The documentation for each module provides a description of the parameter data.

4. Specifications

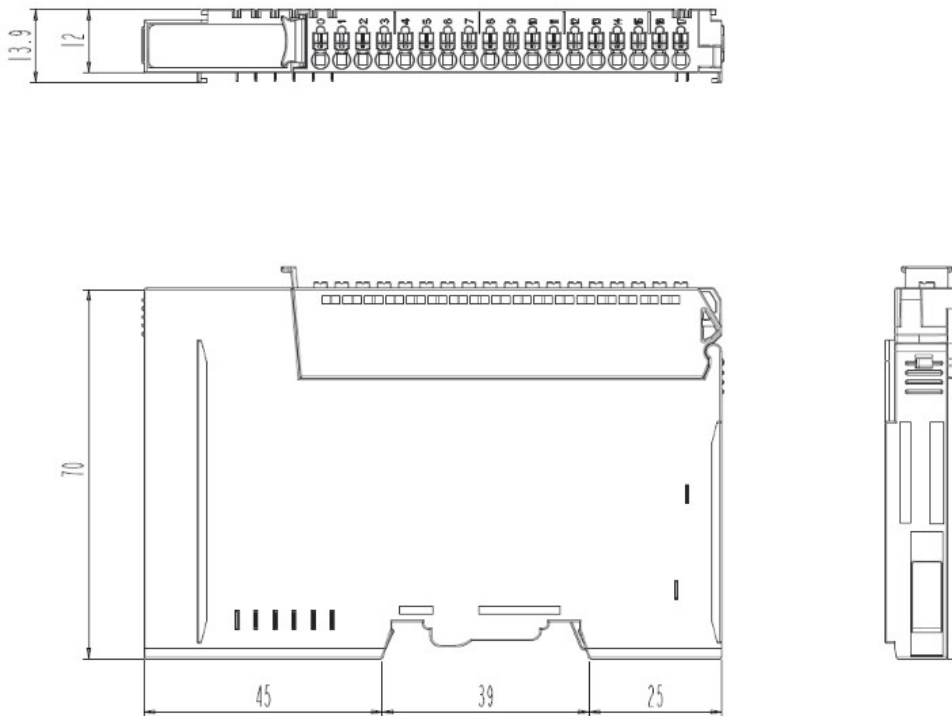
4.1. Environmental Specifications

Operating temperature	-20°C - 60°C
UL temperature	-20°C - 60°C
Storage temperature	-40°C - 85°C
Relative humidity	5% - 90% non-condensing
Mounting	DIN rail
Shock operating	IEC 60068-2-27 (15G)
Vibration resistance	IEC 60068-2-6 (4 g)
Industrial emissions	EN 61000-6-4: 2019
Industrial immunity	EN 61000-6-2: 2019
Installation position	Vertical and horizontal
Product certifications	CE, FCC, UL, cUL

4.2. General Specification

Power dissipation	Max. 130 mA @ 5 VDC
Isolation	I/O to logic: Photocoupler isolation
UL field power	Supply voltage: 24 VDC nominal, Class 2
Field power	Supply voltage: 24 VDC nominal Voltage range: 15 - 30 VDC (AC power not used)
Wiring	I/O cable max. 0.75 mm ² (AWG 18)
Weight	63 g
Module size	12 mm x 109 mm x 70 mm

4.2.1. Dimensions

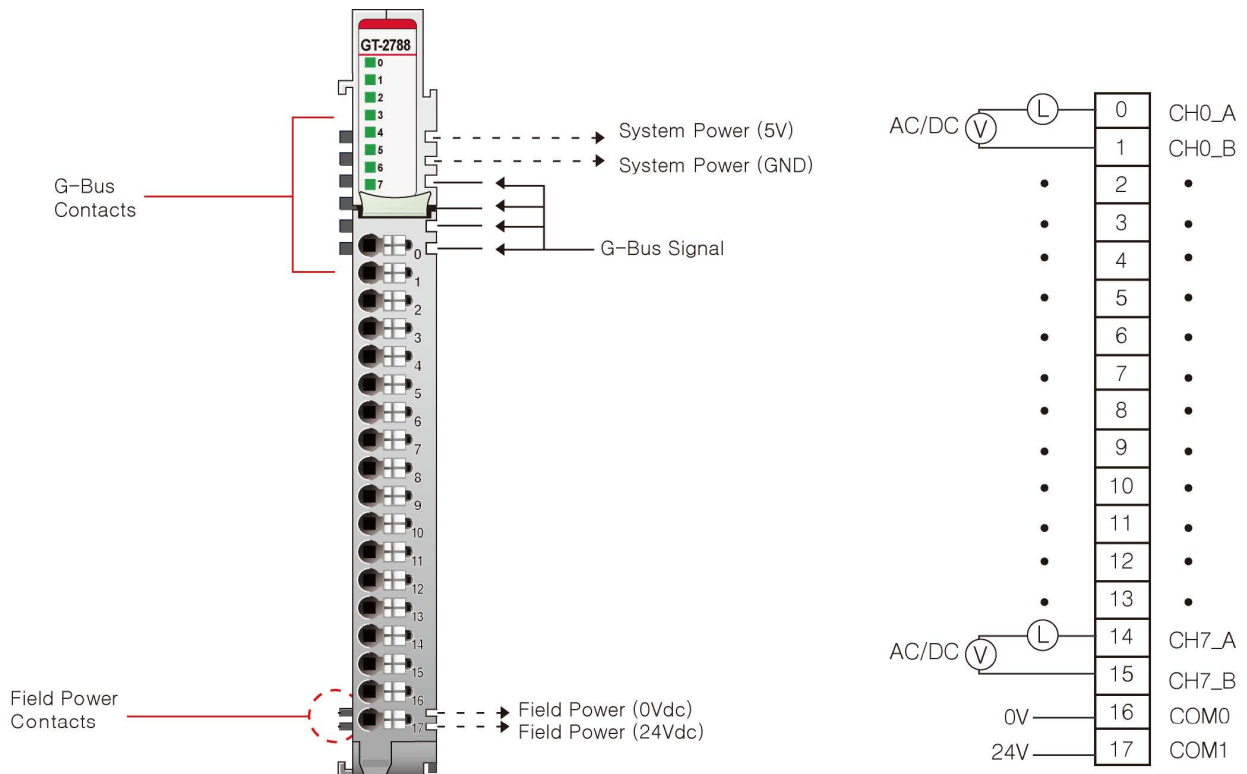


Module dimensions (mm)

4.3. Output Specifications

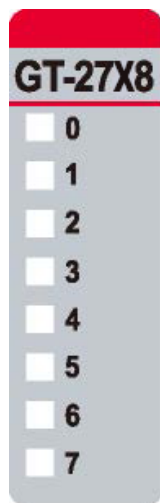
Output per module	8 points, bi-directional
Indicators	8 green output state
Relay type	MOS Relay (solid state relay)
Output voltage range (load dependent)	110 VAC @ 1 A resistive 110 VDC @ 1 A resistive
Output delay time (resistive load)	Max. AC/DC: 110 V OFF to ON: Max. 1 ms @ 110 VDC ON to OFF: Max. 3.5 ms @ 110 VDC OFF to ON: Max. 1 ms @ 110 VDC ON to OFF: Max. 3.5 ms @ 110 VDC
Output current rating	Max. 1 A per channel 60 °C: 0.8 A per channel -50 °C: 1 A per channel
Frequency range (VAC)	47 - 63 Hz
Open-state leakage current	Max. 10 uA
Common type	8 points / 2 COM

5. Wiring Diagram



Pin no.	Signal description
0	Output channel 0_A
1	Output channel 0_B
2	Output channel 1_A
3	Output channel 1_B
4	Output channel 2_A
5	Output channel 2_B
6	Output channel 3_A
7	Output channel 3_B
8	Output channel 4_A
9	Output channel 4_B
10	Output channel 5_A
11	Output channel 5_B
12	Output channel 6_A
13	Output channel 6_B
14	Output channel 7_A
15	Output channel 7_B
16	Common (Field power 0 V)
17	Common (Field power 24 V)

6. LED Indicator



LED no.	LED function / description	LED color
0	OUTPUT channel 0	Green
1	OUTPUT channel 1	Green
2	OUTPUT channel 2	Green
3	OUTPUT channel 3	Green
4	OUTPUT channel 4	Green
5	OUTPUT channel 5	Green
6	OUTPUT channel 6	Green
7	OUTPUT channel 7	Green

Channel Status

Status	LED	Indicates
No signal	Off	No output signal
On signal	Green	Normal operation

7. Mapping Data into the Image Table

Output Image Value

Bit no.	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	D7	D6	D5	D4	D3	D2	D1	D0



Output Module Data

D7	D6	D5	D4	D3	D2	D1	D0
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8. Parameter Data

Valid parameter length: 2 Bytes

Offset	Decimal bit	Description	Default value
0	00 - 07	Fault Action (0 - 7) 0: Fault Value, 1: Hold last state	0 (Fault Value)
1	00 - 07	Fault Value (0 - 7) 0: Off, 1: On	0 (Off)

9. Hardware Setup



CAUTION

- Always read this chapter before installing the module!
- Hot surface! The surface of the housing can become hot during operation. If the device is used in high ambient temperatures, always let the device cool down before touching it.
- Working on energized devices can damage the equipment! Always turn off the power supply before working on the device.

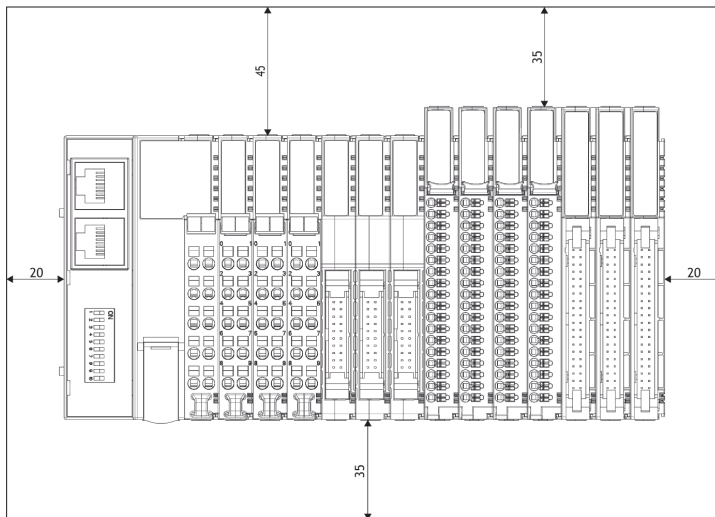
9.1. Space Requirements

The following drawings show the space requirements when installing the G-series modules. The spacing creates space for ventilation, and prevents conducted electromagnetic interference from influencing the operation. Installation position is valid vertical and horizontal. The drawings are illustrative and may be out of proportion.

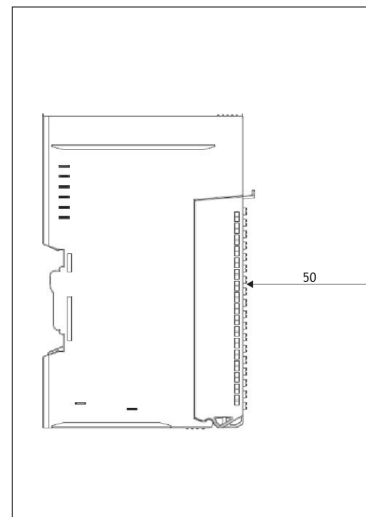


CAUTION

NOT following the space requirements may result in damaging the product.



Vertical and horizontal space requirements



Required distance to door

9.2. Mount Module to DIN Rail

The following chapters describe how to mount the module to the DIN rail.



CAUTION

The module must be fixed to the DIN rail with the locking levers.

9.2.1. Mount GL-9XXX or GT-XXXX Module

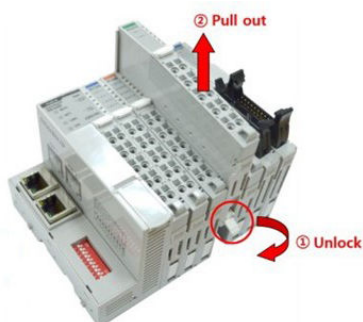
The following instructions apply to these module types:

- GL-9XXX
- GT-1XXX
- GT-2XXX
- GT-3XXX
- GT-4XXX
- GT-5XXX
- GT-7XXX

GN-9XXX modules have three locking levers, one at the bottom and two on the side. For mounting instructions, refer to [Mount GN-9XXX Module](#).



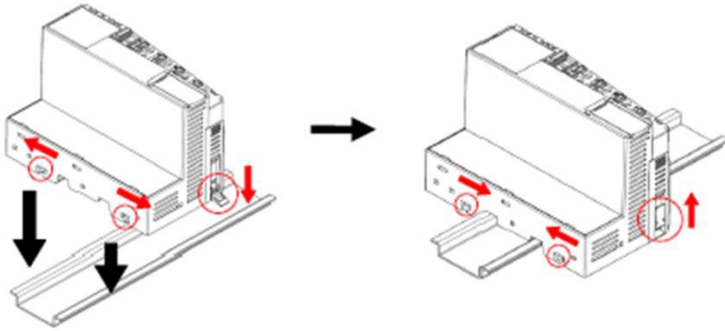
Mount to DIN rail



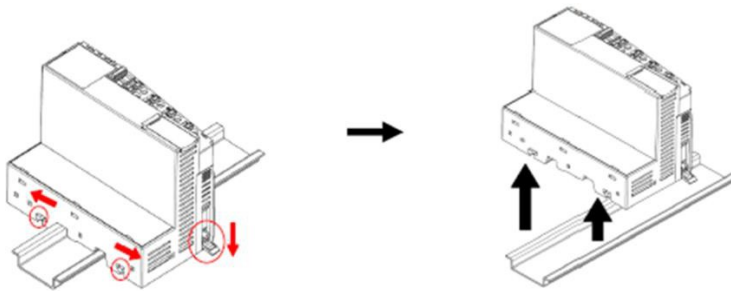
Dismount from DIN rail

9.2.2. Mount GN-9XXX Module

To mount or dismount a **network adapter** or **programmable IO module** with the product name **GN-9XXX**, for example GN-9251 or GN-9371, see the following instructions:



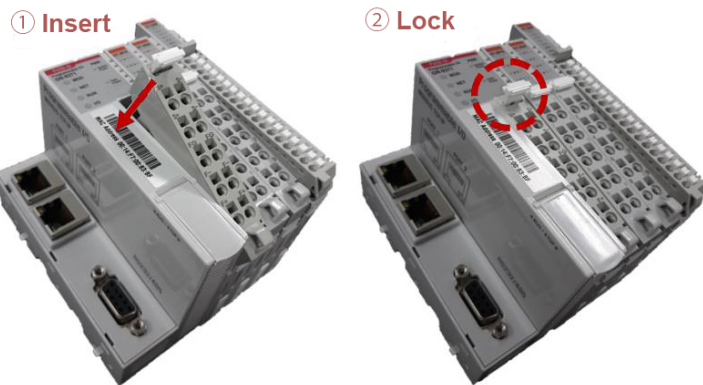
Mount to DIN rail



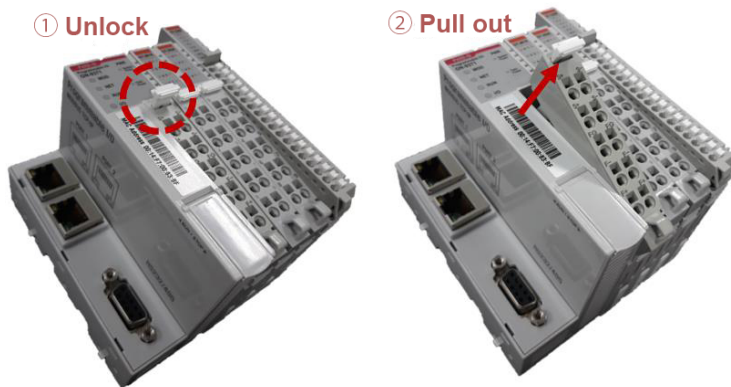
Dismount from DIN rail

9.3. Mount Removable Terminal Block

To mount or dismount a removable terminal block (RTB), see the instructions below.



Mount a removable terminal block



Dismount a removable terminal block

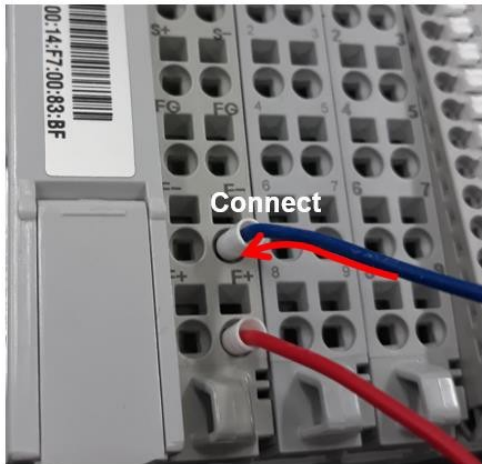
9.4. Connect Cables to Removable Terminal Block

To connect/disconnect cables to/from the removable terminal block (RTB), see the instructions below.

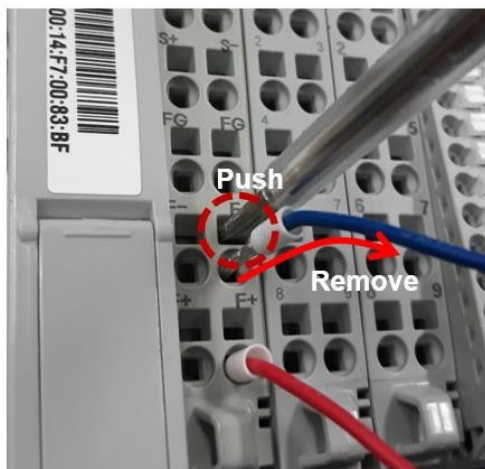


WARNING

Always use the recommended supply voltage and frequency to prevent damage to the equipment and ensure optimal performance.



Connect cable



Disconnect cable

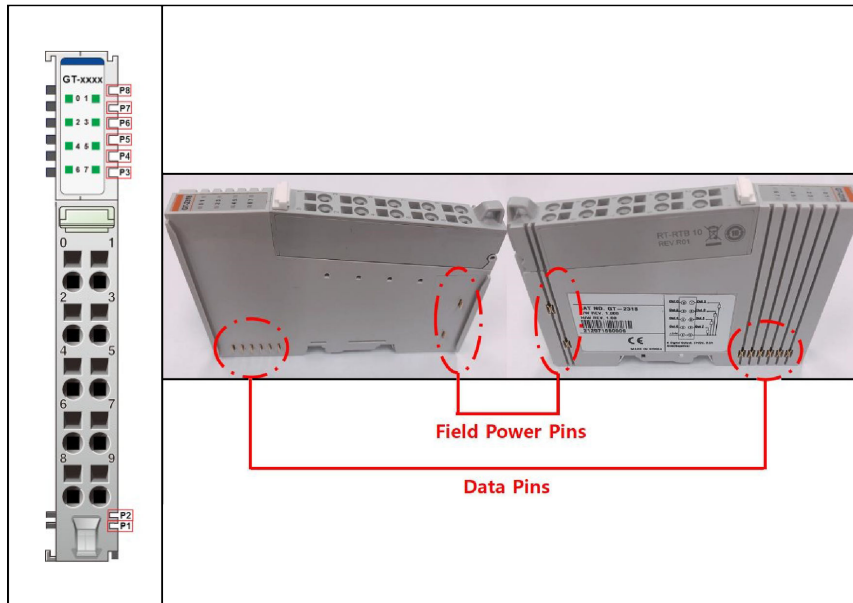
9.5. Field Power and Data Pins

Communication between the G-series network adapter and the expansion module, as well as system / field power supply of the bus modules is carried out via the internal bus. It is comprised of **2 Field Power Pins** and **6 Data Pins**.



WARNING

Do not touch the data and field power pins! Touching can result in soiling and damage by ESD noise.



Pin no.	Name	Description
P1	System VCC	System supply voltage (5 VDC)
P2	System GND	System ground
P3	Token output	Token output port of processor module
P4	Serial output	Transmitter output port of processor module
P5	Serial input	Receiver input port of processor module
P6	Reserved	Reserved for bypass token
P7	Field GND	Field ground
P8	Field VCC	Field supply voltage (24 VDC)